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June 2020

- 2 A student was researching the development of polymers and discovered three polyesters, PET, PEN and PGA, that are used in the manufacture of plastic bottles.
- (a) The student discovered that the first polyester developed was Terylene which is also known as poly(ethylene terephthalate) or PET.

PET can be made by reacting benzene-1,4-dicarboxylic acid with ethane-1,2-diol.

- (i) Draw the **displayed** formula of the repeat unit in PET.

[2]

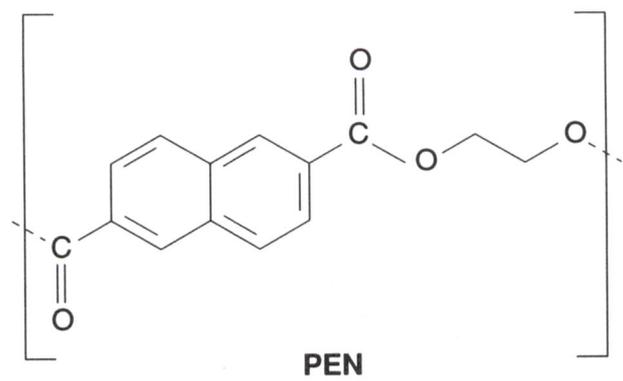
- (ii) The industrial manufacture of PET involves two main stages. The first stage, known as 'pre-polymerisation', forms compound F with molecular formula $C_{12}H_{14}O_6$.

Draw the structure of compound F.

[1]

- (b) PEN is a new kind of polyester. PEN is rigid at high temperature whereas PET readily softens.

The repeat unit of PEN is shown below.



- (i) What is the empirical formula of the repeat unit in PEN?

..... [1]



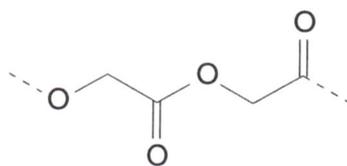
- (ii) Draw the structures of **two** monomers that could be used to make PEN.

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[2]

- (c) Polyglycolic acid, PGA, is a polymer that is being developed as an inner coating for PET bottles.

A short section of PGA is shown below.



PGA

- (i) Compared with other synthetic polymers, PGA can be easily hydrolysed.

Draw the skeletal formula of the organic product formed from the complete hydrolysis of PGA by NaOH(aq).

[2]

- (ii) Explain why scientists now think that polymers such as PGA are better for the environment than hydrocarbon-based polymers.

In your answer, you should use appropriate technical terms, spelt correctly.

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..... [1]

[Total: 9]
Turn over

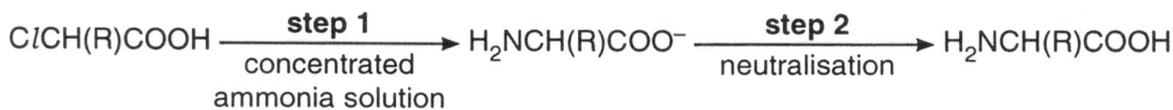


4 Read the passage below and answer the questions that follow.

α -Amino acids can be synthesised in the laboratory by the two synthetic routes below.

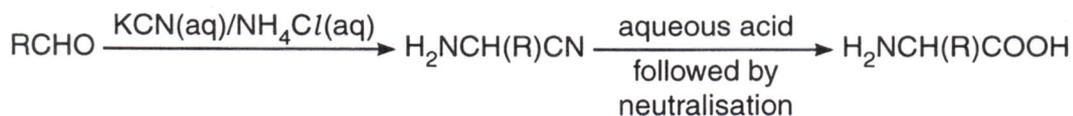
Synthesis 1

An α -chlorocarboxylic acid is reacted with an excess of concentrated ammonia solution. The resulting solution is neutralised to produce an α -amino acid.



Synthesis 2

An aldehyde is reacted with an aqueous solution of potassium cyanide and ammonium chloride. The resulting product is hydrolysed with aqueous acid and then neutralised to produce an α -amino acid.



(a) A chemist attempted the synthesis of the α -amino acid alanine (where R is CH_3) using **synthesis 1**.

(i) Write the equation for the reaction of $\text{ClCH(CH}_3\text{)COOH}$ with excess concentrated ammonia solution, $\text{NH}_3(\text{aq})$, in **step 1** of **synthesis 1**.

[1]

(ii) A disadvantage of **synthesis 1** is that the α -amino acid can react further. For example, in the synthesis of alanine, an impurity with molecular formula $\text{C}_6\text{H}_{11}\text{NO}_4$ is also formed.

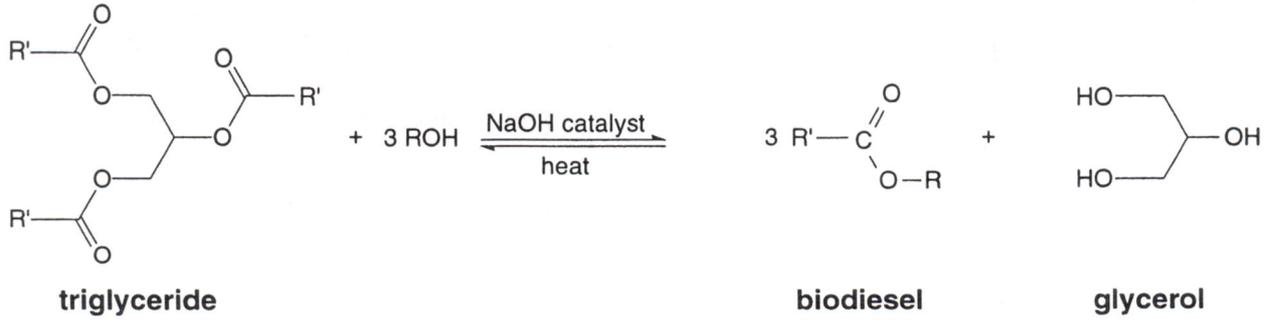
Draw the structure of this impurity.

[1]



4

2 Esters of fatty acids are used as biodiesels. These esters can be produced from triglycerides by the transesterification process below.



(a) Give the systematic name of glycerol.

..... [1]

(b) (i) Suggest a suitable alcohol, ROH, that could be used industrially to make biodiesel.

Justify your answer.

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..... [1]

(ii) The alcohol, ROH, is added in excess.

Suggest why the alcohol has to be in excess.

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..... [1]



3 α -Amino acids are found in human sweat. A student had read that chromatography could be used to separate and identify the amino acids present in human sweat.

(a) The student used Thin-Layer Chromatography (TLC) to separate the α -amino acids in a sample of human sweat and discovered that three different α -amino acids were present.

(i) Name the process by which TLC separates α -amino acids.

..... [1]

(ii) The chromatogram was treated to show the positions of the separated α -amino acids.

Explain how the student could analyse the chromatogram to identify the three α -amino acids that were present.

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.....
..... [2]

(iii) Several α -amino acids have structures that are very similar.

Suggest why this could cause problems when using TLC to analyse mixtures of α -amino acids.

.....
..... [1]

(b) Some of the α -amino acids found in human sweat are shown in the table below.

α -amino acid	R group
glycine	H
leucine	$\text{CH}_2\text{CH}(\text{CH}_3)_2$
isoleucine	$\text{CH}(\text{CH}_3)\text{CH}_2\text{CH}_3$
alanine	CH_3
valine	$\text{CH}(\text{CH}_3)_2$
lysine	$(\text{CH}_2)_4\text{NH}_2$
glutamic acid	$(\text{CH}_2)_2\text{COOH}$

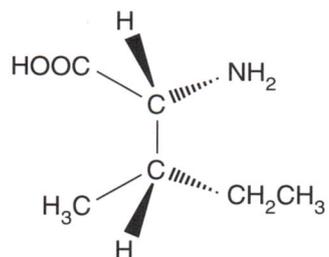
Table 1

- (i) State the general formula of an α -amino acid.

[1]

- (ii) There are four stereoisomers of isoleucine.

One of the stereoisomers is shown below.



Draw 3D diagrams for the other **three** stereoisomers of isoleucine.

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[3]

α -amino acid	R group
glycine	H
leucine	$\text{CH}_2\text{CH}(\text{CH}_3)_2$
isoleucine	$\text{CH}(\text{CH}_3)\text{CH}_2\text{CH}_3$
alanine	CH_3
valine	$\text{CH}(\text{CH}_3)_2$
lysine	$(\text{CH}_2)_4\text{NH}_2$
glutamic acid	$(\text{CH}_2)_2\text{COOH}$

Table 1

- (c) α -Amino acids form different ions at different pH values. Zwitterions are formed when the pH is equal to the isoelectric point of the α -amino acid.

The isoelectric points of three α -amino acids are given below:

alanine, pH = 6.0 glutamic acid, pH = 3.2 lysine, pH = 9.7

Draw the structures of the ions formed by these α -amino acids at the pH values below. Refer to **Table 1** above.

alanine at pH = 6.0	glutamic acid at pH = 10	lysine at pH = 2.0

[3]